

Temposonics®

Magnetostrictive Linear Position Sensors

R-Series V RH5 PROFINET IO RT & IRT Data Sheet

- Minimum position resolution 0.5 µm
- Position and velocity measurements for up to 30 magnets
- Field adjustments and diagnostics using the new TempoLink smart assistant



V
THE NEW GENERATION

MEASURING TECHNOLOGY

The absolute, linear position sensors provided by MTS Sensors rely on the company's proprietary Temposonics® magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

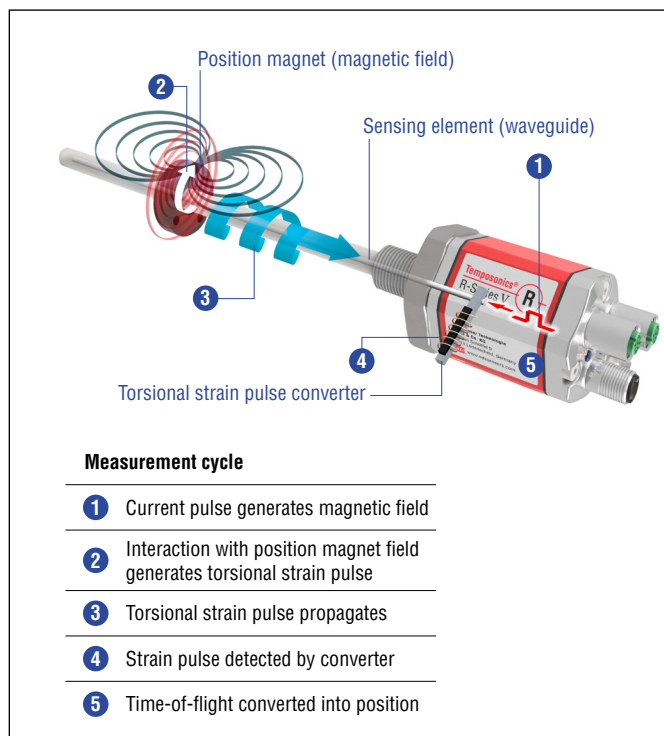


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

R-SERIES V PROFINET

Temposonics® R-Series V brings very powerful sensor performance to meet the many demands of your application. This series is the long term solution for harsh environments that have high levels of shock and vibration. The sensors are available with PROFINET RT (Real Time) and IRT (Isochronous Real Time). PROFINET IRT offers a synchronized communication with a minimum cycle time of 250 µs. For time-critical applications R-Series V with linear extrapolation enables synchronized controller communication for any stroke length of the sensor. In addition, the sensors are available with internal linearization which offers improved linearity for overall higher accuracy of the position measurement values. In addition to the measured position value via the PROFINET protocol further data about the current sensor status, such like the total distance travelled, the internal temperature and the total operating hours, can be displayed for diagnostic purposes.

With many outstanding features the R-Series V sensors are fit for a very broad range of applications.

TempoLink YOUR SMART ASSISTANT

The TempoLink smart assistant is an accessory for the R-Series V family of sensors that supports setup and diagnostics. Depending on the sensor protocol it enables the adjustment of parameters like measurement direction, resolution and filter settings. For diagnostics and analysis of operational data the R-Series V sensors continuously track values such as total distance traveled by the position magnet, internal temperature of the sensor and the quality of the position signal. This additional information can be read out via TempoLink smart assistant even while the sensor remains operational in the application.

TempoLink smart assistant is connected to the sensor via the power connection, which now adds bidirectional communication for setup and diagnostics. The TempoLink smart assistant is operated using a graphical user-interface that will be displayed on your smartphone, tablet, laptop or PC. Just connect your Wi-Fi-enabled device to TempoLink Wi-Fi access point and go to the website URL for the user-interface.

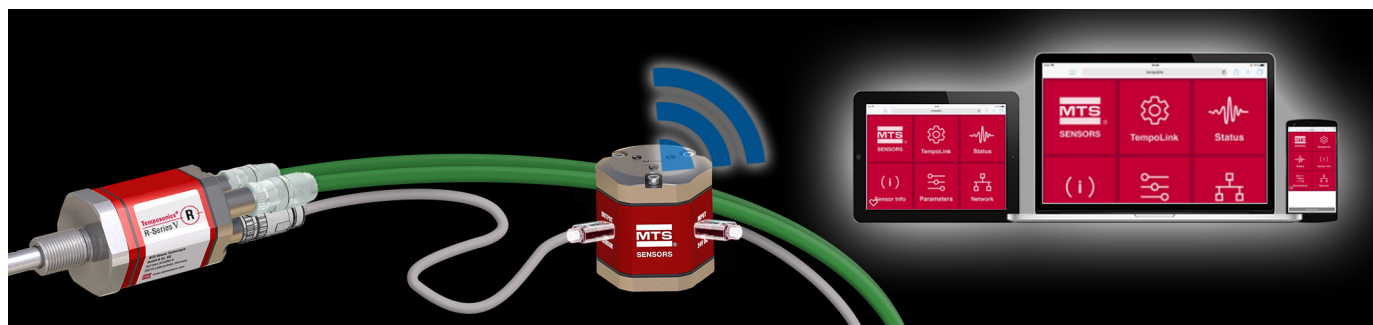


Fig. 2: R-Series V sensor with TempoLink smart assistant

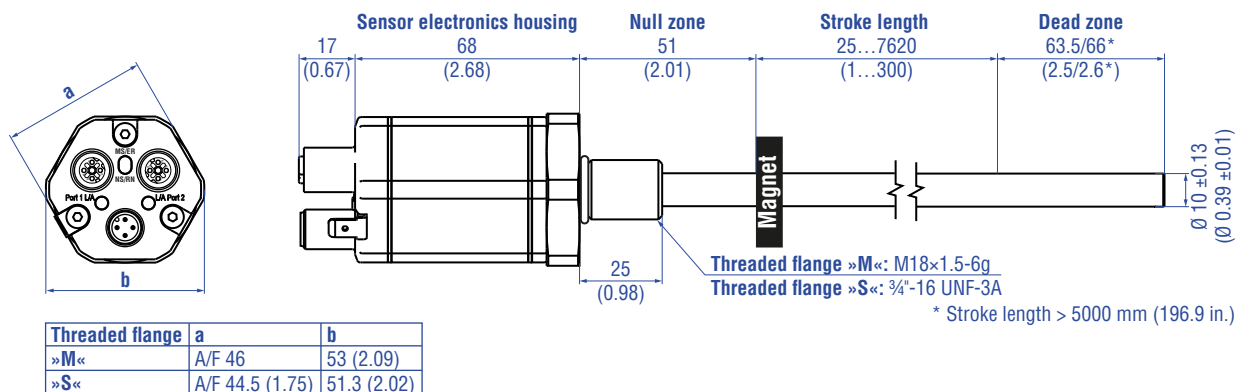
TECHNICAL DATA

Output						
Interface	PROFINET RT PROFINET IRT version 2.3					
Data protocol	MTS Profile and Encoder Profile V4.2					
Data transmission rate	100 MBit/s (maximum)					
Measured value	Position, velocity/option: Simultaneous multi-position and multi-velocity measurements up to 30 magnets					
Measurement parameters						
Resolution: Position	0.5...100 µm (selectable)					
Cycle time	Stroke length	≤ 50 mm	≤ 715 mm	≤ 2000 mm	≤ 4675 mm	≤ 7620 mm
	Cycle time	250 µs	500 µs	1000 µs	2000 µs	4000 µs
Linearity deviation ¹	Stroke length	≤ 500 mm	> 500 mm			
	Linearity deviation	≤ ±50 µm	< 0.01 % F.S.			
	Optional internal linearization: Linearity tolerance (Applies for the first magnet for multi-position measurement)					
	Stroke length	25...300 mm	300...600 mm	600...1200 mm		
	typical	±15 µm	±20 µm	±25 µm		
	maximum	±25 µm	±30 µm	±50 µm		
Repeatability	< ±0.001 % F.S. (minimum ±2.5 µm) typical					
Hysteresis	< 4 µm typical					
Temperature coefficient	< 15 ppm/K typical					
Operating conditions						
Operating temperature	-40...+85 °C (-40...+185 °F)					
Humidity	90 % relative humidity, no condensation					
Ingress protection	IP67 (connectors correctly fitted)					
Shock test	150 g/11 ms, IEC standard 60068-2-27					
Vibration test	30 g/10...2000 Hz, IEC 60068-2-6 (excluding resonant frequencies)/ RH5-J: 15 g / 10...2000 Hz, IEC standard 60068-2-6 (excluding resonant frequencies)					
EMC test	Electromagnetic emission according to EN 61000-6-3 Electromagnetic immunity according to EN 61000-6-2 The sensor meets the requirements of the EC directives and is marked with CE					
Operating pressure	350 bar (5076 psi)/700 bar (10,153 psi) peak (at 10 × 1 min) for sensor rod/RH5-J: 800 bar (11,603 psi)					
Magnet movement velocity	Any					
Design/Material						
Sensor electronics housing	Aluminum (painted), zinc die cast					
Sensor flange	Stainless steel 1.4305 (AISI 303)					
Sensor rod	Stainless steel 1.4306 (AISI 304L)/RH5-J: Stainless steel 1.4301 (AISI 304)					
Stroke length	25...7620 mm (1...300 in.)/RH5-J: 25...5900 mm (1...232 in.)					
Mechanical mounting						
Mounting position	Any					
Mounting instruction	Please consult the technical drawings on page 4 and the operation manual (document number: 551973)					
Electrical connection						
Connection type	2 × M12 female connectors (D-coded), 1 × M12 male connector (A-coded) 2 × M12 female connectors (D-coded), 1 × M8 male connector					
Operating voltage	+12...30 VDC ±20 % (9.6...36 VDC)					
Power consumption	Less than 4 W typical					
Dielectric strength	500 VDC (DC ground to machine ground)					
Polarity protection	Up to -36 VDC					
Overvoltage protection	Up to 36 VDC					

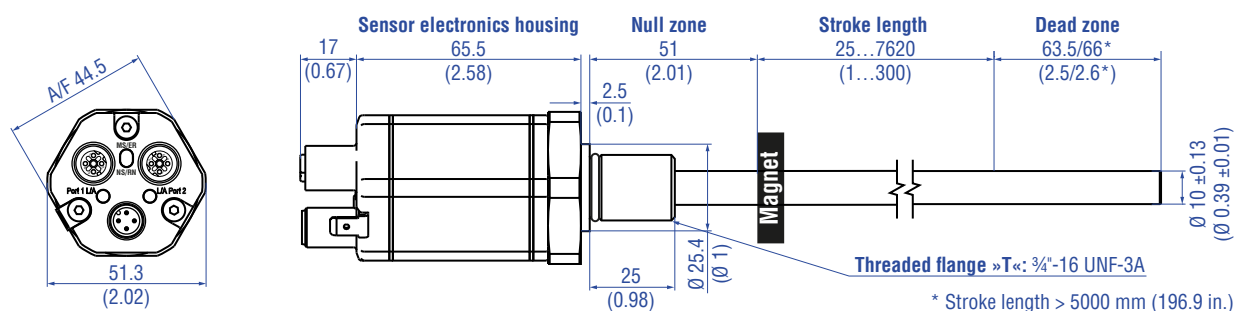
1/ With position magnet # 251 416-2

TECHNICAL DRAWING

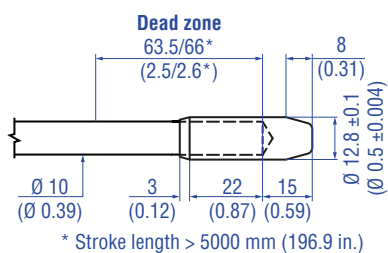
RH5-M/S-A/-V – RH5 with threaded flange M18×1.5-6g or ¾"-16 UNF-3A, example: Connection type D58 (connector output)



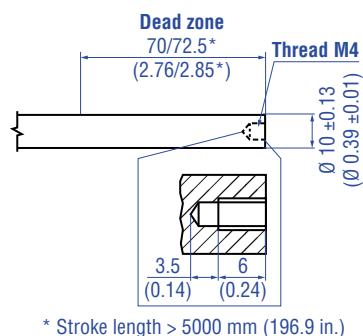
RH5-T-A/-V – RH5 with threaded flange ¾"-16 UNF-3A with raised-face, example: Connection type D58 (connector output)



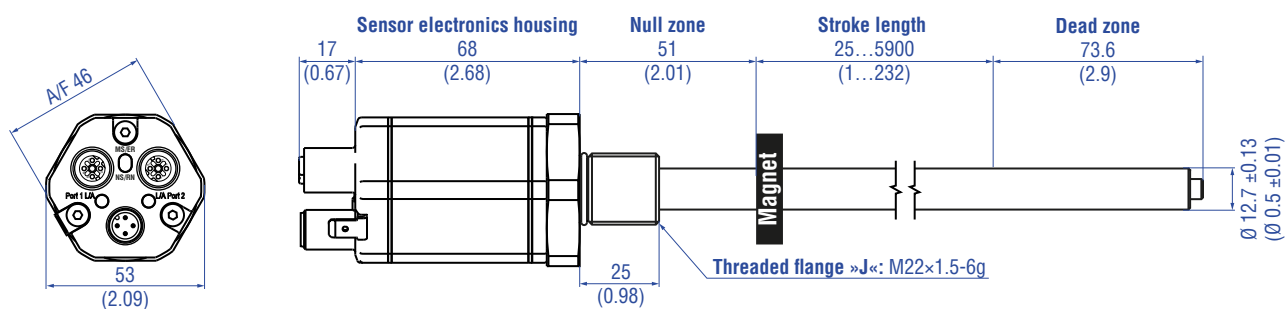
Mechanical option »B«: Bushing on rod end for threaded flange M18×1.5-6g or ¾"-16 UNF-3A



Mechanical option »M«: Thread M4 at rod end for threaded flange M18×1.5-6g or ¾"-16 UNF-3A



RH5-J-A/-V – RH5 with threaded flange M22×1.5 and Ø 12.7 mm rod, example: Connection type D58 (connector output)



Controlling design dimensions are in millimeters and measurements in () are in inches

Fig. 3: Temposonics® RH5 with ring magnet

CONNECTOR WIRING




D58		
Port 1 – Signal		
M12 female connector (D-coded)	Pin	Function
 <p>View on sensor</p>	1	Tx (+)
	2	Rx (+)
	3	Tx (-)
	4	Rx (-)
Port 2 – Signal		
M12 female connector (D-coded)	Pin	Function
 <p>View on sensor</p>	1	Tx (+)
	2	Rx (+)
	3	Tx (-)
	4	Rx (-)
Power supply		
M12 male connector (A-coded)	Pin	Function
 <p>View on sensor</p>	1	+12...30 VDC (±20 %)
	2	Not connected
	3	DC Ground (0 V)
	4	Not connected

Fig. 4: Connector wiring D58

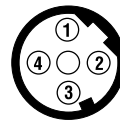
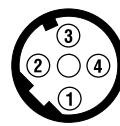

D56		
Port 1 – Signal		
M12 female connector (D-coded)	Pin	Function
 <p>View on sensor</p>	1	Tx (+)
	2	Rx (+)
	3	Tx (-)
	4	Rx (-)
Port 2 – Signal		
M12 female connector (D-coded)	Pin	Function
 <p>View on sensor</p>	1	Tx (+)
	2	Rx (+)
	3	Tx (-)
	4	Rx (-)
Power supply		
M8 male connector	Pin	Function
 <p>View on sensor</p>	1	+12...30 VDC (±20 %)
	2	Not connected
	3	DC Ground (0 V)
	4	Not connected

Fig. 5: Connector wiring D56

FREQUENTLY ORDERED ACCESSORIES – Additional options available in our [Accessories Guide](#) 551444

Position magnets

U-magnet OD33 Part no. 251 416-2 Material: PA ferrite GF20 Weight: Approx. 11 g Surface pressure: Max. 40 N/mm ² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F) Marked version for sensors with internal linearization: Part no. 254 226	Ring magnet OD33 Part no. 201 542-2 Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm ² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F) Marked version for sensors with internal linearization: Part no. 253 620	Ring magnet OD25.4 Part no. 400 533 Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm ² Operating temperature: -40...+105 °C (-40...+221 °F) Marked version for sensors with internal linearization: Part no. 253 621	Ring magnet Part no. 402 316 Material: PA ferrite coated Weight: Approx. 13 g Surface pressure: Max. 20 N/mm ² Operating temperature: -40...+100 °C (-40...+212 °F)

Position magnet

Magnet spacer

O-rings

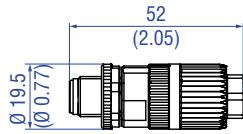
Block magnet L Part no. 403 448 Material: Plastic carrier with hard ferrite magnet Weight: Approx. 20 g Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F) This magnet may influence the sensor performance specifications for some applications.	Magnet spacer Part no. 400 633 Material: Aluminum Weight: Approx. 5 g Surface pressure: Max. 20 N/mm ² Fastening torque for M4 screws: 1 Nm	O-ring for threaded flange M18×1.5-6g Part no. 401 133 Material: Fluoroelastomer Durometer: 75 ± 5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)	O-ring for threaded flange ¾"-16 UNF-3A Part no. 560 315 Material: Fluoroelastomer Durometer: 75 ± 5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)

O-ring

Mounting accessories

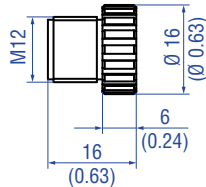
O-ring for threaded flange M22×1.5-6g Part no. 561 337 Material: FPM Durometer: 75 Shore A Operating temperature: -20...+200 °C (-6...+392 °F)	Hex jam nut M18×1.5-6g Part no. 500 018 Material: Steel, zinc plated	Hex jam nut ¾"-16 UNF-3A Part no. 500 015 Material: Steel, zinc plated	Fixing clip Part no. 561 481 Application: Used to secure sensor rods (Ø 10 mm (Ø 0.39 in.)) when using an U-magnet or block magnet Material: Brass, non-magnetic

Cable connectors* – Signal



**M12 D-coded male connector
(4 pin), straight
Part no. 370 523**

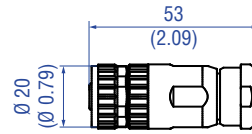
Material: Zinc nickel-plated
Termination: Insulation-displacement
Cable Ø: 5.5...7.2 mm (0.2...0.28 in.)
Wire: 24 AWG – 22 AWG
Operating temperature:
–25...+85 °C (–13...+185 °F)
Ingress protection: IP65 / IP67
(correctly fitted)
Fastening torque: 0.6 Nm



**M12 connector end cap
Part no. 370 537**

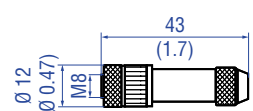
Female connectors M12 should be covered by this protective cap
Material: Brass nickel-plated
Ingress protection: IP67 (correctly fitted)
Fastening torque: 0.39...0.49 Nm

Cable connectors* – Power



**M12 A-coded female connector
(4 pin/5 pin), straight
Part no. 370 677**

Material: GD-Zn, Ni
Termination: Screw
Contact insert: CuZn
Cable Ø: 4...8 mm (0.16...0.31 in.)
Wire: 1.5 mm²
Operating temperature:
–30...+85 °C (–22...+185 °F)
Ingress protection: IP67 (correctly fitted)
Fastening torque: 0.6 Nm



**M8 female connector (4 pin), straight
Part no. 370 504**

Material: CuZn nickel plated
Termination: Solder
Cable Ø: 3.5...5 mm (0.14...0.28 in.)
Wire: 0.25 mm²
Operating temperature:
–40...+85 °C (–40...+185 °F)
Ingress protection: IP67 (correctly fitted)
Fastening torque: 0.5 Nm

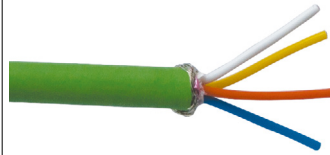
Programming kit

Cables



**TempoLink kit for Temposonics®
R-Series V
Part no. TL-1-0-EM08 (D56)
Part no. TL-1-0-EM12 (D58)**

- Connect wirelessly via Wi-Fi enabled device or via USB with the diagnostic tool
- Simple connectivity to the sensor via 24 VDC power line (permissible cable length: 30 m)
- User friendly interface for mobile devices and desktop computers
- See data sheet "TempoLink smart assistant" (document part no.: [552070](#)) for further information



**PUR signal cable
Part no. 530 125**

Material: PUR jacket; green
Features: Cat 5, highly flexible, halogen free, suitable for drag chains, mostly oil & flame resistant
Cable Ø: 6.5 mm (0.26 in.)
Cross section: 2 × 2 × 0.35 mm² (22 AWG)
Operating temperature:
–20...+60 °C (–4...+140 °F)



**Signal cable with M12 D-coded male connector (4 pin), straight – M12 D-coded, male connector (4 pin), straight
Part no. 530 064**

Material: PUR jacket; green
Features: Cat 5e
Cable length: 5 m (16.4 ft)
Cable Ø: 6.5 mm (0.26 in.)
Ingress protection: IP65, IP67, IP68 (correctly fitted)
Operating temperature:
–30...+70 °C (–22...+158 °F)





**Signal cable with M12 D-coded male connector (4 pin), straight – RJ45 male connector, straight
Part no. 530 065**

Material: PUR jacket; green
Features: Cat 5e
Cable length: 5 m (16.4 ft)
Cable Ø: 6.5 mm (0.26 in.)
Ingress protection M12 connector: IP67 (correctly fitted)
Ingress protection RJ45 connector: IP20 (correctly fitted)
Operating temperature:
–30...+70 °C (–22...+158 °F)

*/ Follow the manufacturer's mounting instructions

Controlling design dimensions are in millimeters and measurements in () are in inches

Cables

	
<p> PVC power cable Part no. 530 108 </p>	<p> Power cable with M8 female connector (4 pin), straight – pigtail Part no. 530 066 (5 m (16.4 ft.)) Part no. 530 096 (10 m (32.8 ft.)) Part no. 530 093 (15 m (49.2 ft.)) </p>
<p> Material: PVC jacket; gray Features: Shielded, flexible, mostly flame resistant Cable Ø: 4.9 mm (0.19 in.) Cross section: 3 × 0.34 mm² Bending radius: 10 × D Operating temperature: -30...+80 °C (-22...+176 °F) </p>	<p> Material: PUR jacket; gray Features: Shielded Cable Ø: 8 mm (0.3 in.) Operating temperature: -40...+90 °C (-40...+194 °F) </p>

ORDER CODE

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
R	H	5										D	5		1	U	4		
a			b	c			d			e		f			g			h	

a	Sensor model
R H 5	Rod

b	Design
B	Base unit (only for replacement)
J	Threaded flange M22×1.5-6g (rod Ø 12.7 mm), stroke length: 25...5900 mm (1...232 in.)
M	Threaded flange M18×1.5-6g (standard)
S	Threaded flange ¾"-16 UNF-3A (standard)
T	Threaded flange ¾"-16 UNF-3A (with raised-face)

c	Mechanical options
A	Standard
B	Bushing on rod end (only for design »M«, »S« & »T«)
M	Thread M4 at rod end (only for design »M«, »S« & »T«)
V	Fluorelastomer seals for the sensor electronics housing

d	Stroke length
X X X X M	0025...7620 mm
Standard stroke length (mm) Ordering steps	
25... 500 mm	5 mm
500... 750 mm	10 mm
750...1000 mm	25 mm
1000...2500 mm	50 mm
2500...5000 mm	100 mm
5000...7620 mm	250 mm
X X X X U	001.0...300.0 in.
Standard stroke length (in.) Ordering steps	
1... 20 in.	0.2 in.
20... 30 in.	0.4 in.
30... 40 in.	1.0 in.
40...100 in.	2.0 in.
100...200 in.	4.0 in.
200...300 in.	10.0 in.
Non-standard stroke lengths are available; must be encoded in 5 mm/0.1 in. increments.	

e	Number of magnets
X X	01...30 position(s) (1...30 magnet(s))

f	Connection type
D 5 8	2 × M12 female connectors (D-coded), 1 × M12 male connector (A-coded)
D 5 6	2 × M12 female connectors (D-coded), 1 × M8 male connector

g	System
1	Standard

h	Output
U 4 0 2	PROFINET RT & IRT, position and velocity, MTS profile (1...30 position(s))
U 4 0 1	PROFINET RT & IRT, position and velocity, encoder profile (1 position)
U 4 1 2	PROFINET RT & IRT, position and velocity, MTS profile, internal linearization (1...30 position(s))
U 4 1 1	PROFINET RT & IRT, position and velocity, encoder profile, internal linearization (1 position)

NOTICE

- Select the MTS profile (U402 or U412) in **h** "Output" for multi-position measurement.
- Specify number of magnets for your application and order the magnets separately.
- The number of magnets is limited by the stroke length. The minimum allowed distance between magnets (i.e. front face of one to the front face of the next one) is 75 mm (3 in.).
- Use magnets of the same type for multi-position measurement, e.g. 2 × U-magnet (part no. 251 416-2).
- If the option for internal linearization (U411, U412) in **h** "Output" is chosen, select a suitable magnet.

DELIVERY



RH5-B:

- Base unit (without flange/rod assembly)
- 3 socket screws M4

RH5-J/-M/-S/-T:

- Sensor
- O-ring

Accessories have to be ordered separately.

Manuals, Software & 3D Models available at:
www.mtssensors.com

GLOSSARY

E

Encoder Profile

The encoder profile corresponds to the specification of the encoder profile V4.2 (PNO no. 3.162). With this profile, the position and the velocity of one magnet can be measured and transferred simultaneously. (→ MTS Profile)

Extrapolation

The native measurement cycle time of a sensor increases with the stroke length. With extrapolation, the sensor is able to report data faster than the native cycle time, independent of the stroke length of the sensor. Without extrapolation, if data is requested faster than the native cycle time, the last measured value is repeated.

G

GSDML

The properties and functions of a PROFINET IO field device are described in a GSDML file (**G**eneral **S**tation **D**escription). The XML-based GSDML file contains all relevant data that are important for the implementation of the device in the controller as well as for data exchange during operation. The GSDML file of the R-Series V PROFINET is available on the homepage www.mtssensors.com.

I

Internal Linearization

The internal linearization offers an improved linearity for an overall higher accuracy of the position measurement. The internal linearization is set for the sensor during production.

IRT Filter

With PROFINET IRT (**I**sochronous **R**eal **T**ime) a clock-synchronous data transmission takes place. The application, the data transmission as well as the device cycle are synchronous. IRT enables a clock-synchronous data exchange with a minimum cycle time of 250 µs in the network. The R-Series V PROFINET supports PROFINET RT and IRT. (→ RT)

M

MTS Profile

The MTS profile was developed by MTS Sensors and is tailored to the characteristics of magnetostrictive position sensors. With this profile, the positions and velocities of up to 30 magnets can be reported and transferred simultaneously. (→ Encoder Profile)

Multi-position measurement

During the measurement cycle, the positions of every magnet on the sensor are simultaneously reported. The velocity is continuously calculated based on these changing position values as the magnets are moved.

P

PROFINET

PROFINET (**P**rocess **F**ield **N**etwork) is an Industrial Ethernet interface and is managed by the PROFIBUS Nutzerorganisation e.V. (PNO). The R-Series V PROFINET and its corresponding GSDML file are certified by the PNO.

R

RT

With PROFINET RT (**R**eal **T**ime) the data exchange is without clock synchronization. In this case, the application, the data transmission and the field devices operate according to their own processing cycle. The R-Series V PROFINET supports PROFINET RT and IRT. (→ IRT)

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